

Fixed Tilt Mounting Kit Installation Instructions

- 1. For pipe mounting of antenna. Attach the **antenna(example shown)** to the **interface brackets (5)** using the provided channel runners at the labeled antenna mounting points.
- 2. Assemble the **pipe grip with elevation(2)** to the **interface brackets(5)** with 3/8" locking hardware.
- 3. Assemble **rear pipe grip(4)** with one **7"bolt(3)** to the pipe grip with elev. Insert second 7" bolt through **pipe grip with elevation(2)** and place nut finger tight on the end of it without attaching the **rear pipe grip(4)**. Raise **antenna** to pipe(1). Install second **7"bolt(3)** in rear pipe grip and tighten to pipe.

Tighten the 7" bolts to 15Nm (11ft lbs.) Do NOT Overtighten. Excessive torque loading will distort the pipe grip components.

- 4. Tighten all other 3/8" hardware to 20Nm (15 ft-lbs).
- 5. Make all electrical connections and weatherproof with self-amalgamating tape.

Amphenol ANTENNA SOLUTIONS

DATE NAME DRAWN 04/08/08 SZ CHECKED FIXED TILT FNG APPR MFG APPR **MOUNTS** O A COMMENTS: SIZE DWG. NO DO NOT SCALE DRAWING Α MKS04P01 SHEET 1 OF 1

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